

MC-9 PARTS MANUAL

KEY	PART NUMBER	DESCRIPTION	NOTE	QTY.
<u>SUSPENSION REAR DRIVE AXLE</u>				
1	12J-3-130	Rear Suspension Support Assy - LH	b,c	1
	12K-3-28	Rear Suspension Support Assy - LH	d,e	1
	12K-3-44	Rear Suspension Support Assy - LH	f,g	1
3	12K-3-97	Rear Suspension Support Assy - LH	h	1
13	12J-3-111	Rear Suspension Support Assy - RH	b,c	1
	12K-3-40	Rear Suspension Support Assy - RH	d,e	1
	12K-3-45	Rear Suspension Support Assy - RH	f,g	1
14	12K-3-88	Rear Suspension Support Assy - RH	h	1
	12J-3-131	End Support - Rear Air Spring - LH	b,c	1
	12J-3-40	Air Spring Support S/A - LH	b,c	1
	12J-3-128	Shock Mtg S/A - Front LH	b,c	1
	12J-3-102	Bracket - Shock Mtg - Rear LH	b,c	1
	12J-3-148	Bushing - Radius Rod - LH/RH	b,c	1
	12C-3-10	Pin - Axle Centering - LH/RH	b	1
	12R-3-1	Coupling & Angle S/A - LH/RH	b,c	1
	12J-3-160	Tube S/A - LH/RH	b,e	1
	12K-3-10	Angle - Lower Leveling Valve - LH	b,g	1
	12J-3-132	End Support - Rear Air Spring - RH	b,c	1
	12J-3-21	End Support - Front Air Spring - RH	b,c	1
	12J-3-129	Shock Mtg S/A - RH	b,c	1
	12J-3-103	Bracket - Shock Mtg - Rear RH	b,c	1
	12K-3-13	End Support - Rear Air Spring - LH	d,e	1
	12K-3-14	End Support - Front Air Spring - LH	d,e	1
	12K-3-30	Channel S/A - LH	d	1
	12K-3-17	End Support - Rear Air Spring - RH	d,e	1
	12K-3-18	End Support - Front Air Spring - RH	d,e	1
	12K-3-42	Channel S/A - RH	d	1
	12K-3-52	Support S/A - Rear Air Spring - LH	f,g	1
	12K-3-51	Support S/A - Front Air Spring - LH	f,g	1
	12J-3-183	Jacking Pad S/A - Rear LH/RH	f,g	1
	12K-3-46	Support S/A - Rear Air Spring - RH	f,g	1
	12K-3-49	Support S/A - Front Air Spring - RH	f,g	1
	12J-3-79	Support S/A - Rear Air Spring LH/RH	h	1
	12K-3-101	Support S/A - Front Air Spring LH/RH	h	1
	12K-3-105	Jacking Pad S/A - Rear LH	h	1
	12K-3-95	Support S/A - Front Air Spring - RH	h	1
	12K-3-103	Jacking Pad S/A - Rear RH	h	1
	12J-3-59	Sway Bar Assy		1
20	12J-3-9	Bar - Anti-Sway		1
21	12J-3-54	Cushion - Mtg To Bar		4
	12J-3-54	Cushion - Mtg To Frame		4
22	12J-3-55	Clamp - Mtg Cushion		4
23	19-1-282	Capscrew - 1/2"-13 x 1 1/2"	b,c	8
24	19-1-283	Capscrew - 1/2"-13 x 1 3/4"	d	8
25	19-3-188	Locknut - Hex		12
27	12J-3-139	Retainer - Sway Bar		2
28	12J-3-140	Retainer - Sway Bar - Bottom R/L		2
29	12J-3-57	Clamp - Retainer		2
33	12J-3-10	Link - Anti-Sway		2
34	19-3-46	Nut - Hex (Slotted) Bar To Link		4
35	19-7-33	Cotter Pin - 1/8" x 1 1/2"		4

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SUSPENSION REAR DRIVE AXLE CONT'D				
36	19-1-45	Capscrew - 3/8" - 24 x 1 1/4"		2
37	19-2-27	Lockwasher - 3/8"		2
38	19-3-16	Hex Nut		2
40	12J-3-53	Air Spring - Rolling Lobe	b,i	4
40	12G-1-60	Air Spring	j	4
41	19-1-30	Capscrew - 1/2-13 x 1 1/4		4
41A	19-3-188	Locknut (1/2-13) Hex		8
42	19-2-29	Lockwasher (1/2-13)		4
43	19-3-188	Locknut (1/2-13) Hex		8
44	19-2-29	Lockwasher (1/2-13)		4
45	19-2-12	Flatwasher		6
46	7C-3-12	Locknut (3/4-16) Airspring		4
47	19-2-10	Flatwasher (1/2) Airspring		4
	19-3-23	Locknut (1/2-13)		4
83	12J-1-67	Pin - Shock Mtg Front Support		2
	12J-1-22	Washer - 3/4"		2
65	12J-3-46	Radius Rod - Rear Lower	b,g	2
65	12J-3-198	Radius Rod - Rear Lower	h	2
54	12-1-208	Washer		6
55	12-1-211	Plate - Locking Radius Rod Nuts		6
56	12-1-207	Stud - Radius Rod		12
57	19-3-109	Hex Nut - Finish		12
77	12J-3-107	Bushing - Shock At Drive Axle		4
78	12J-3-104	Washer - Retain Shock Absorber		4
79	19-3-153	Nut - Shock Mtg		2
80	12J-3-105	Washer - Shock At Drive Axle		6
	12J-5-2	Shock Absorber - Rear Drive Axle	b,c	4
	12J-5-4	Shock Absorber - Rear Drive Axle	d,g	4
76	12J-5-5	Shock Bushing	h	4
75	12J-5-7	Shock Absorber - Rear Drive Axle	h	4
81	12J-3-106	Washer - Shock At Drive Axle		6
82	19-3-7	Locknut (3/4-16)		6
85	12C-3-27	Capscrew (3/4-16 x 3)		8
89	2J-6-24	Washer (Hardened)		16
84	12J-1-68	Pin - Shock Mtg	b,g	4
84	12J-5-8	Pin - Shock Mtg	h	4
	12A-1-101	Washer - Shock Mtg		4
	19-3-249	Locknut		4
71	12J-3-147	Pin - Lower Radius Rod - Rear		2
71A	19-8-69	Plug - Radius Rod Pin		2
	19-8-65	Plug - Plastic	d	2
	12J-3-58	Washer		2
	19-1-818	Capscrew - 1 1/4" - 7 x 4 3/4" Mtg Radius Rod To Support	b,c	2
73	19-1-973	Capscrew - 1 1/4" - 12 x 4 1/2"		2
	12F-6-6	Link Assy		2
52	12J-3-49	Radius Rod - Upper Rear	b,g	2
52	12J-3-199	Radius Rod - Upper Rear	h	2
66	12J-1-133	Bushing - Radius Rod		2
53	12J-1-26	Bushing		8
48	12G-1-5	Rubber Bumper		2
49	12R-1-6	Spacer		2
	12C-3-27	Capscrew		8
	12J-3-164	Nut - Mtg Anti-Sway Link To Suppt		4
58	2B-2-26	Pin - Radius Rod Anchor		1
59	19-1-311	Capscrew - 5/8" - 18 x 5"		2

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60	19-3-153	Locknut (5/8-18)		2
62	12-1-208	Washer - Mtg. Radius Rod - LH/RH		2
63	12-1-211	Lockstrap - Retaining Radius Rod LH/RH		2
64	12-1-207	Stud - Mtg. Radius Rod		4
87	19-3-108	Hex Nut - Finish Mtg Axle To Support		8
88	19-3-112	Jam Nut - Axle To Support	d	2
92	12J-3-154	Plate - Bolt Retainer	d	2
93	19-1-519	Capscrew - bolt Retainer	d	4
	12R-1-6	Spacer	h	2
<u>SUSPENSION TRAILING AXLE</u>				
99	12M-4-6	Air Ride Assy - T-14-102B		2
100	19-3-7	Locknut - Hex		4
	12B-5-1	Shock Absorber	b,c	2
101	12J-5-3	Shock Absorber	d,g	2
	12L-5-3	Shock Absorber Assy	h	2
101	12B-5-1	Shock Absorber		1
102	12L-5-2	Bushing - Shock Mtg		4
103	19-2-29	Washer - Shock Mtg		2
104	19-1-281	Capscrew - 1/2" - 13 x 1"		2
	12-5-123	Bushing - Shock Absorber	b,g	16
	19-3-152	Nut - Elastic Stop 1/2" - 20		2
	12J-1-68	Pin - Shock Mtg	b,g	2
105	12J-5-8	Pin - Shock Mtg	h	2
106	12J-3-105	Washer - Shock Mtg		4
107	12J-3-106	Washer - Shock Mtg		4
108	7C-3-12	Nut - Hex		2
109	19-3-188	Nut - Hex Locking		2
110	19-2-10	Flatwasher (1/2)		2
111	19-2-12	Flatwasher (3/4)		2
a. Used Prior To MCI Unit #41089 b. Effective With MCI Unit #41089 c. Used Prior To MCI Unit #41193 d. Effective With MCI Unit #41193 e. Used Prior To MCI Unit #41812 f. Effective With MCI Unit #41812 g. Used Prior To MCI Unit #43096 h. Effective With MCI Unit #43096 i. Used Prior To MCI Unit #41963 j. Effective With MCI Unit #41963				